

# NEWS BULLETIN

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Title: CFR Training Program For 2004

Bulletin No. 03-06

Date: November 14, 2003

## CFR COURSES

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Waukesha is proud to present the 2004 CFR School schedule. Octane/Cetane Operation, Octane/Cetane Maintenance, and Crankcase Overhaul Courses will continue to be given in the same manner as they have in the past for the 2004 CFR Training Program. Training program schedule, fees, registration form, and other details are also provided at the end of this bulletin. Students should schedule early as all classes are filled on a first come first served basis.

## GENERAL OVERVIEW

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- All courses are conducted at the Waukesha Engine Product Training Center in Waukesha, Wisconsin. This facility is fully equipped with a CFR Combination Research/Motor Method Octane Rating Unit equipped with an Octane Analyzer, a CFR Cetane Method Diesel Fuel Rating Unit, a full range of maintenance tools/equipment, and modern classrooms with complete audio/visual capabilities.
- Extensive hands-on experience by all students will be emphasized in each of the courses. Students are encouraged to actively participate in the course and ask questions to promote a better understanding of the material by all students.
- All students are required to wear safety glasses with side shields while in the CFR training area and are encouraged to bring their own safety glasses for comfort and convenience.
- Each student receives numerous supplemental training materials for use during the course and to take back to the workplace. These include: the latest version of the ASTM manual with CFR test methods, CFR Training Course Manual, CFR Operations and Maintenance Manual, CFR Tool Catalog, copies of all overheads and slides presented during the course, and Waukesha CFR Product Brochures.
- **Each course starts on Monday and is scheduled for four full days. Classes start at 8:30 a.m. and end at 4:00 p.m.** The student's travel plans should be arranged accordingly.



## **COURSE DESCRIPTIONS**

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***Octane Operation*** – This course is designed for CFR personnel who need additional knowledge of the basic function and operation of the CFR Octane Rating Units and a better understanding of the extensive changes recently made to the ASTM Research and Motor test methods. Topics covered in this course include:

- Classroom lecture and discussion covering the theory of octane testing with the CFR engine; description and function of major engine components and instrumentation; and a review of recent improvements to the CFR Octane Rating Units.
- Discussion covering engine safety, as well as personal safety, while operating or maintaining the CFR engine.
- Detailed review and discussion of the ASTM Research (D 2699) and Motor (D 2700) test methods with particular emphasis on operational aspects including basic engine and instrumentation setup; Toluene Standardization Fuel qualification requirements; and details of the equilibrium bracketing, falling level (dynamic) bracketing, and compression ratio testing procedures.
- Hands-on operation of the CFR Combination Research/Motor Octane Rating Unit by all students with sample ratings obtained using the equilibrium bracketing, falling level (dynamic) bracketing, and compression ratio testing procedures.
- Demonstration and hands-on operation of the Custom CFR Control Octane Analyzer system that provides for automated control of the CFR Octane Rating Unit.
- Review of basic preventive maintenance and troubleshooting techniques that help to assure consistent and accurate octane ratings.

***Octane Maintenance*** – This course is designed for CFR personnel who need further knowledge and experience concerning overhaul of the CFR Octane Rating Unit cylinder, clamping sleeve, and carburetor. Topics covered in this course include:

- Classroom lecture and discussion covering the theory of octane testing with the CFR engine; description and function of major engine components and instrumentation; and a review of recent improvements to the CFR Octane Rating Units.
- Discussion covering engine safety, as well as personal safety, while operating or maintaining the CFR engine.
- Hands-on cylinder and clamping sleeve overhaul including removal from the crankcase; measurement of all critical components; grinding of valves and valve seats; valve guide and seat removal and replacement; and reassembly of the cylinder and clamping sleeve on the crankcase.
- Hands-on carburetor overhaul including description and function of all critical components of the new equilibrium/falling level carburetor system.
- Review of routine crankcase inspection and maintenance requirements including changing oil and filter; operation and maintenance of the oil pressure control and crankcase breather systems; and measurement of crankshaft endplay and main bearing clearances.

***Cetane Operation*** – This course is designed for CFR personnel who need additional knowledge of the basic function and operation of the CFR Cetane Rating Unit and coverage of the latest D613 test method. Topics covered in this course include:

- Classroom lecture and discussion covering the theory of Cetane testing with the CFR Cetane Unit; description and function of major engine components and instrumentation; and a review of recent improvements made to the CFR Cetane Rating Unit.
- Discussion covering engine safety and personal safety, while operating the CFR Cetane Rating Unit.
- Detailed Review of the ASTM D613 test method with emphasis on operational aspects including basic engine and instrumentation settings and setups.
- Hands-on operation of the CFR Cetane Unit by all students with sample ratings
- Review of basic preventative maintenance and troubleshooting techniques that help to assure consistent and accurate ratings.

***Cetane Maintenance*** – This course is designed for CFR personnel who already have a basic understanding of the D613 method and rating techniques, but need further knowledge and experience concerning the top-end overhaul. This would include the following: Cetane cylinder, cylinder head, pump removal and installation, as well as timing, hand-wheel disassembly/assembly, and calibration. Topics covered in this course include:

- Classroom lecture and discussion covering the description and function of major engine components/instrumentation, and review of recent improvements to the CFR Cetane Rating Units.
- Discussion covering engine safety and personal safety, while operating or maintaining the Cetane Unit.
- Hands-on cylinder, cylinder head, and hand-wheel maintenance to include the use of measuring equipment critical to the proper tolerances of all components; valve grinding and seat grinding techniques; valve guide and seat removal and replacement; and assembling of the cylinder and head to maintain the proper over-travel. This will also include removal/installation of the injection pump and techniques on proper timing.
- Review of routine crankcase inspection and maintenance requirements including oil and filter changes; operation of the oil pressure control and crankcase breather systems; and a measure of crankshaft endplay and main bearing clearances.

***Crankcase Overhaul and Maintenance*** – This course is designed for more experienced CFR personnel who need additional knowledge and understanding of the requirements for overhauling a CFR-48 crankcase. Topics covered in this course include:

- Classroom lecture and discussion covering description and function of major crankcase components, and the critical wear specifications and measurements used to determine when replacement is required.
- Discussion covering engine safety, as well as personal safety, while operating or maintaining the CFR engine.
- Hands-on crankcase overhaul including complete disassembly; discussion on the function and measurement of all critical components; and reassembly of the crankcase using the required fit and torque specifications.
- Review of routine preventive maintenance and inspection practices required between crankcase overhauls.

## **2004 CFR TRAINING SCHEDULE AND REGISTRATION**

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### **Schedule**

CFR courses are held from 8:30 a.m. – 4:00 p.m. each day of the course. Each four-day course will be offered in 2004 on the dates listed below. All courses are conducted at the Waukesha Engine Product Training Center in Waukesha, Wisconsin.

<b>March 15 – 18</b>	<b>Octane Operation</b>
<b>April 19 – 22</b>	<b>Octane Maintenance</b>
<b>May 10 – 13</b>	<b>Crankcase Overhaul</b>
<b>May 24 – 27</b>	<b>Octane Maintenance</b>
<b>June 21 – 24</b>	<b>Octane Operation</b>
<b>June 28 – July 1</b>	<b>Crankcase Overhaul</b>
<b>July 12 – 15</b>	<b>Octane Maintenance</b>
<b>Aug 16 – 19</b>	<b>Cetane Operation</b>
<b>September 13 – 16</b>	<b>Cetane Maintenance</b>
<b>September 27 – 30</b>	<b>Octane Maintenance</b>

Waukesha can also conduct on-site training at your facility. Please call us at (262) 650-5603 or (262) 549-2914 for more details.

### **Course Fee**

The fee for each of our training courses is \$1,200 per student. This fee covers four days of instruction, all supplemental training materials, and lunch each day of the course. This fee does not cover travel and living expenses, which are the responsibilities of the student.

### **Cancellation**

Reservations not cancelled in writing at least 30 days prior to the starting date of the course will result in a full charge for the course fee. Substitutions are accepted.

### **Hotel Accommodations**

Waukesha has arranged a special rate at the Comfort Suites Hotel in Pewaukee, WI, for students attending our CFR training courses. The hotel will provide free transportation to and from Mitchell International Airport in Milwaukee and daily transportation between the hotel and the Waukesha Product Training Center. Please contact the Comfort Suites Hotel at 1-888-506-2005 or (262) 506-2000 to make your room reservation and be sure to mention **Waukesha Engine/CFR** to obtain the special rate.

### Registration

Course registration can be completed by mail, fax, or by email using the form below. Please contact Judy Wesley at (262) 549-2915 or by email at **Judy.Wesley@waukeshaengine.dresser.com** if you have questions or require further details concerning the training courses. Class size is limited and openings are filled on a first come, first served basis. Please apply early to assure availability.

Mail registration form to: Judy Wesley, Waukesha Engine, Dresser Inc., 1000 West St. Paul Avenue, Waukesha, WI 53188 or fax to Judy Wesley at (262) 549-2960.



### Registration Form

**Course Title:** \_\_\_\_\_

**Course Dates:** \_\_\_\_\_

**Student's Name:** \_\_\_\_\_

**Company:** \_\_\_\_\_

**Address:** \_\_\_\_\_

\_\_\_\_\_

**Telephone:** (    ) \_\_\_\_\_

**Fax:** (    ) \_\_\_\_\_